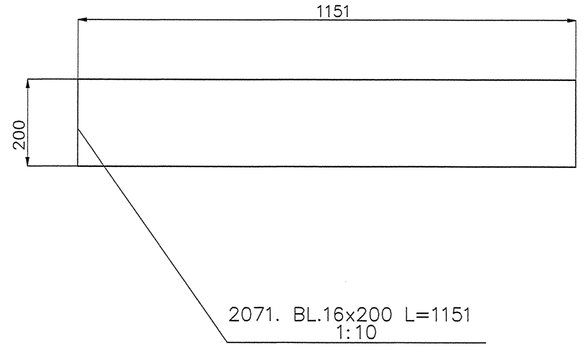

2071. BL.16x200 L=1151
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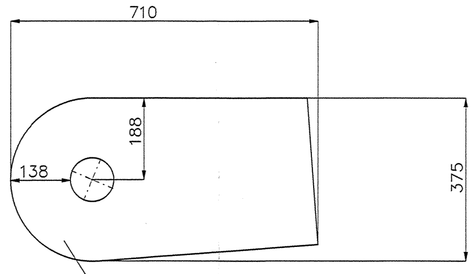

2295. BL.50x375 L=697
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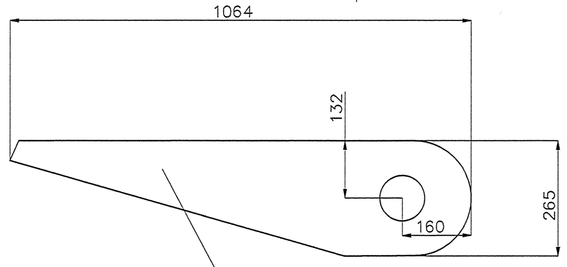

2073. BL.40x265 L=1064
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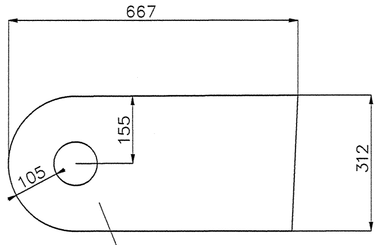

2072. BL.50x312 L=667
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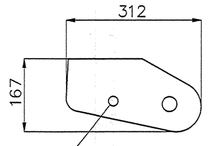
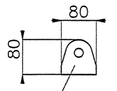


2311. BL.20x149 L=325
1:10



2070. BL.10x80 L=80
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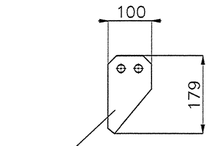

2066. BL.10x100 L=179
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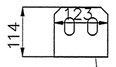

2056. BL.10x105 L=123
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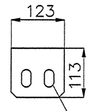

2061. BL.10x95 L=123
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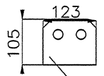

2060. BL.10x105 L=123
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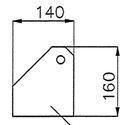

2309. BL.10x140 L=160
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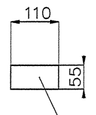
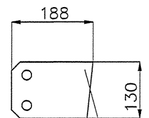
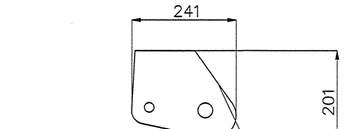


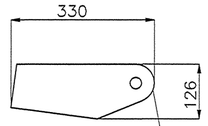
2318. BL.3x55 L=110
1:10



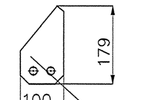
2315. BL.10x130 L=188
1:10



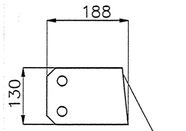
2312. BL.20x199 L=241
1:10



2651. BL.10x126 L=330
1:10



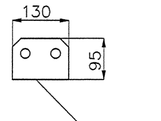
2066. BL.10x100 L=179
1:10



2315. BL.10x130 L=188
1:10

2064. BL.10x129 L=130
1:10

2313. BL.10x100 L=105
1:10



2058. BL.10x95 L=130
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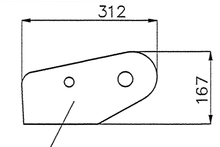
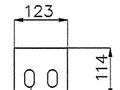


2311. BL.20x149 L=325
1:10



2060. BL.10x105 L=123
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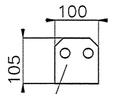

2310. BL.10x100 L=105
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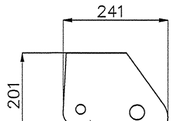

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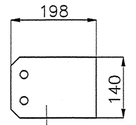
1:10



2067. BL.12x140 L=198
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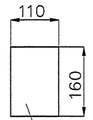
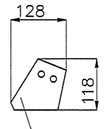
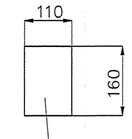


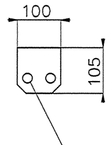
2316. BL.3x110 L=160
1:10



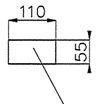
2074. BL.10x110 L=127
1:10



2316. BL.3x110 L=160
1:10



2310. BL.10x100 L=105
1:10



2318. BL.3x55 L=110
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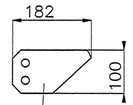

2062. BL.10x100 L=182
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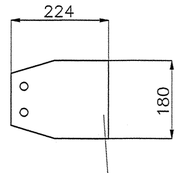
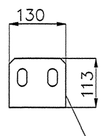


2297. BL.12x180 L=224
1:10



2054. BL.10x95 L=130
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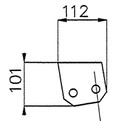

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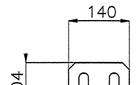

2055. BL.10x95 L=140
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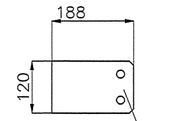

2296. BL.12x120 L=188
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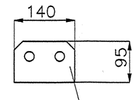

2059. BL.10x95 L=140
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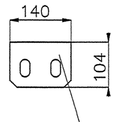

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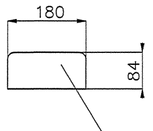

2298. BL.3x84 L=180
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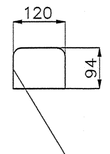

2068. BL.3x94 L=120
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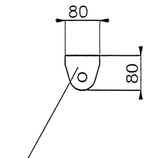

2304. BL.20x80 L=80
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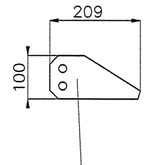

2063. BL.10x100 L=209
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2002. BL.20x267 L=500
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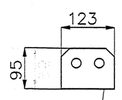

2061. BL.10x95 L=123
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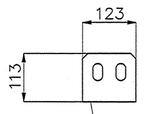

2057. BL.10x95 L=123
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2317. BL.10x120 L=12890
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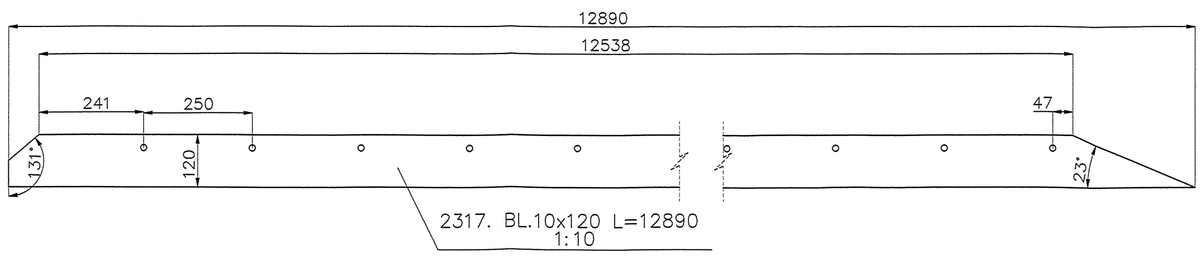

2317. BL.10x120 L=12890
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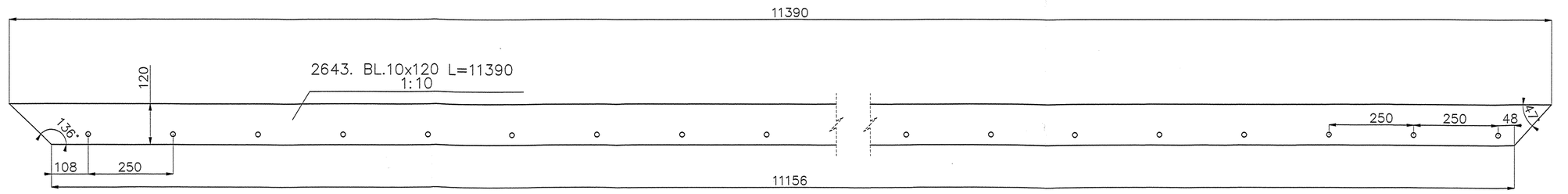

2643. BL.10x120 L=11390
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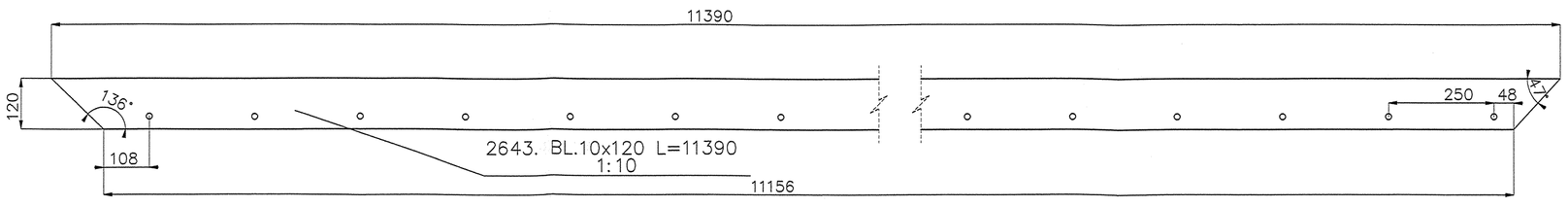

2643. BL.10x120 L=11390
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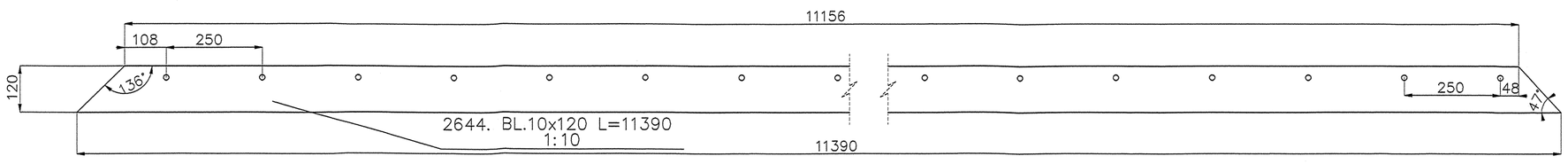

2644. BL.10x120 L=11390
1:10

Zmiany rewizji:
-

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B
4. Połączenia spawane – jeśli nie podano inaczej:
   - spoiny wykonać na długości przylegania,
   - spoiny czołowe wykonać na pełny przetop,
   - spoiny pachwinowe wykonać jako 0.7t, obustronne jako 0.5t
   - blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN-EN 1090-2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF-1A/ SM-1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

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e-mail: wgstudio@wgstudio.pl fax:(048) 384 55 96

PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
opracował	mgr inż. Joanna Waniurska	-	

Nazwa rysunku: LISTA ELEMENTÓW 2

Numer rysunku: B50-WK-10-02

Skala: 1:10

Format: 841x594

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga

Data: 26.01.2018

Rev: REV-A